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Accessory Drive Belt Idler Pulley (86.10.23)

Removal

1. Disconnect the battery ground cable. For additional information, refer to [Specifications](#) (Section 414-00)
2. Remove the generator drive belt. For additional information, refer to [Accessory Drive Belt \(86.10.03\)](#) (Section 303-05)
3. Remove the accessory drive belt idler pulley.

▶ Remove the bolt.



Installation

1. Install the accessory drive belt idler pulley.
▶ Tighten the bolt to 45 Nm (33 lb.ft).
2. Install the generator drive belt. For additional information, refer to [Accessory Drive Belt \(86.10.03\)](#) (Section 303-05)
3. Connect the battery ground cable. For additional information, refer to [Specifications](#) (Section 414-00)